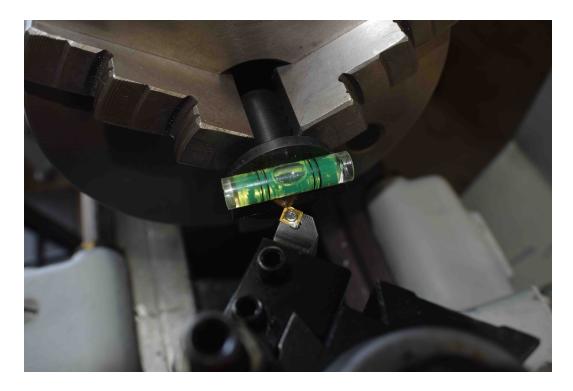
## Height Gauge Manual

This document will help you install and use your new height gauge. This height gauge although simple in its design, when used correctly, is accurate within 0.02 degrees.

To use it, insert in a lathe chuck of your choice, level the gauge's bubble to its centre position, bring your cutting tool to the centre of underside of the gauge and slowly raise your tool until it gently touches the gauge underside. Your cutting tool is now perfectly centered and ready to cut.



Caption